

## RUBCO BUTYL RUBBER MEMBRANE

### 1.0 “The Rubber Roofing Co Group Ltd” Rubco E.P.D.M. Rubber Membrane Specification for Plywood Substrate for Roofs, Gutters and Decks

#### a) General

##### i. Scope

This section deals with single layer rubber membrane – material selection, plywood substrate requirements, installation, accessories, applicator qualifications and technical compliance issues.

- ##### ii. Refer to specific specification section when laying over new or existing concrete substrates.

#### b) Materials

- ##### i. 1.14mm “Rubco” E.P.D.M. in black to be installed over plywood substrate with a minimum 1.5 degree (1:40) slope or more to general roof areas.
- ##### ii. 1.5mm “Rubco” E.P.D.M. in black to be installed over plywood substrate with a minimum 1 degree (1:60) deck with a maximum 40m<sup>2</sup> area. Refer to The Rubber Roofing Co. Group Limited for larger deck areas.
- ##### iii. 1.14mm “Rubco” E.P.D.M. in black to be installed over plywood substrate with a minimum 0.5 degree (1:100) slope or more to internal gutters. Note all internal gutters require an overflow in accordance with New Zealand Building Code E1 “Surface Water” 5.5 “Overflow outlets”. Refer to section 1.f.i for purpose made overflow outlets.

#### c) Substrate

- ##### i. Prior to installation of the “Rubco” E.P.D.M. rubber membrane confirm that the plywood substrate complies with the New Zealand Building Code E2/AS1 “External Moisture, membrane roofs and decks” clauses and as follows:
1. Is H3.2 CCA treated (**LOSP treatment is unacceptable**). Flooring CD grade recommended where a smooth finish is required.
  2. Is 17mm minimum laid perpendicular to the rafters/joists in a brick bond pattern. Support centres for the plywood at 400mm on centre maximum.

3. Is screwed down using No. 50mm x 10 gauge counter-sunk 304 stainless steel screws at 150mm on centre around the edges and 200mm to all intermediate supports and between 7mm and 15mm from the sheet edge, with a 3mm gap between sheets. All installed screw heads are to be below the plane of the adjacent plywood surface.
4. All external exposed edges to have a minimum 5mm radius.
5. Junctions with all vertical surfaces to have a 25mm triangular fillet installed.
6. Plywood to be laid to avoid ponding as much as possible.
7. The moisture level of the plywood is to be checked and confirmed that the moisture content is 20% or below.
8. Surface is clear of dust particles, etc.

**d) Installation**

- i. All installations are to be undertaken by an approved "The Rubber Roofing Co. Group Ltd" applicator to the best of trade practices.
- ii. The applicator is to satisfying his or herself that the substrate complies with 1c clauses above and any amendments and any technical bulletins produced by The Rubber Roofing Co. Group Ltd.
- iii. Prior to the commencement of any laying of the Rubco membrane the roof substrate is to be swept clean and kept clean during the installation. The substrate is to be checked for protrusions prior to installation.
- iv. If the applicator believes that the plywood surface is too porous, then the surface should be primed with a 50/50 solution of adhesive & solvent (refer to section 1.h.ii.1.g for approved adhesives. Allow this solution to soak in for at least 4 hours before applying full strength adhesive.
- v. Apply 25mm pvc tape to all joints.
- vi. Apply Rubco moulding tape to all door openings, external corners, penetrations and outlets prior to laying the Rubco membrane.
- vii. Lay out Rubco E.P.D.M. in a manor that prevents water running onto the laps. Allow to settle for a minimum of 60 minutes before bonding.
- viii. Laps shall be a minimum of 76mm wide.
- ix. Apply adhesive to the substrate, prior to applying the joint pvc tape, allow to become touch dry.
- x. Apply the Rubco butyl membrane onto the substrate ensuring that no air is trapped or any wrinkles are formed.

- xi. Apply pressure with a broom or roller to increase the adhesion and remove any trapped air bubbles.
- xii. All sheet laps to be bonded with Rubco self adhesive lap tape and be a minimum of 76mm back from the bottom of the sheet to allow for a tidy joint with the lap tape on the other edge joint. First clean the area with Rubco solvent, and then apply the tape primer with a coarse nylon scrubber pad.
- xiii. When the primer is touch dry apply the lap tape on top and roll out any air bubbles with a rubber roller, while the backing tape is still on.
- xiv. Remove the backing tape and repeat the process to the underside of the overlapping Rubco membrane.
- xv. Overflash all exposed moulding tape with Rubco E.P.D.M. or Superflash tape.
- xvi. Remove all rubbish and sweep clean.
- xvii. Refer to check box schedule for pre-installation substrate review before commencing installation.

**e) Accessories**

- i. Rubco overflow – overflow are 200mm x 80mm (16,000mm<sup>2</sup>), enough to drain 310m<sup>2</sup> of roof or 2 x 100mm diameter downpipes. Outlet has a built-in 7 degree slope.
- ii. Rubco scupper – drainage area 200mm x 80mm (16,000mm<sup>2</sup>), enough to drain 310m<sup>2</sup> of roof below 25 degrees, 255m<sup>2</sup> of roof between 25 – 35 degrees, 215m<sup>2</sup> of roof between 35 - 45 degrees and 145m<sup>2</sup> of roof between 45 – 55 degrees.
- iii. Rubco domestic sump – enough to drain 85m<sup>2</sup> of roof below 25 degrees, 70m<sup>2</sup> of roof between 25 – 35 degrees, 60m<sup>2</sup> of roof between 35 – 45 degrees and 50m<sup>2</sup> of roof between 45 – 55 degrees.
- iv. Moulded Sump with overflow – Model IMR 100, enough to drain & provide an overflow for 85m<sup>2</sup> of roof below 25 degrees, 70m<sup>2</sup> of roof between 25 – 35 degrees, 60m<sup>2</sup> of roof between 35 – 45 degrees and 50m<sup>2</sup> of roof between 45 – 55 degrees. Required internal gutter minimum width of 300mm.
- v. Model IMR 120, enough to drain and provide an overflow for 155m<sup>2</sup> of roof below 25 degrees, 130m<sup>2</sup> of roof between 25 – 35 degrees, 110m<sup>2</sup> of roof between 345 – 45 degrees and 90m<sup>2</sup> of roof between 45 – 55 degrees. Required internal gutter minimum width of 300mm.
- vi. Model IMR 130, enough to drain and provide an overflow for 350m<sup>2</sup> of roof below 25 degrees, 290m<sup>2</sup> of roof between 25 – 35 degrees, 250m<sup>2</sup> of roof between 35 – 45 m<sup>2</sup> and 200m<sup>2</sup> of roof between 45 – 55mdegrees. Required internal gutter width of 400mm.

**f) Applicator Requirements**

- i. Approved by “The Rubber Roofing Co. Group Ltd” after completion at their in-house training seminar.
- ii. Completion at periodic update seminars at the “The Rubber Roofing Co. Group Ltd.” in-house training seminar.

**g) Technical Compliance Issues**

- i. The Rubco membranes for roofs, internal gutters and decks will comply with The New Zealand Building Code:
  1. Clause B2 “Durability” B2.3.1(b) minimum 15years.
  2. Clause E1 “Surface Water” as regards Downpipes, Roof Gutters and overflows.
  3. Clause E2 “External Moisture” as regards Roof Claddings, Membrane Roofs and Decks.
- ii. Relevant web sites for further information:
  1. [www. butyl.co.nz](http://www.butyl.co.nz) provides information on the following:
    - a. Products available
    - b. Local Installers list
    - c. Examples of work
    - d. Training
    - e. Plywood check list
    - f. BRANZ Appraisal
    - g. Approved adhesive technical data and safety data sheet
    - h. Approved solvent and safety data sheet
    - i. Technical Bulletin #5, a Summary of E2/AS1, requirements for membrane application
    - j. Roofing Applicators Booklet.
  2. [www.nzwood.co.nz](http://www.nzwood.co.nz)
  3. [www.ecoply.co.nz](http://www.ecoply.co.nz)
  4. [www.scionresearch.com](http://www.scionresearch.com)
  5. [www.dbh.govt.nz](http://www.dbh.govt.nz)
  6. [www.branz.co.nz](http://www.branz.co.nz)
  7. [www.consumerbuild.org.nz](http://www.consumerbuild.org.nz)
  8. [Aucklandcity.govt.nz/council/services/building products/membranes.asp](http://Aucklandcity.govt.nz/council/services/building_products/membranes.asp)